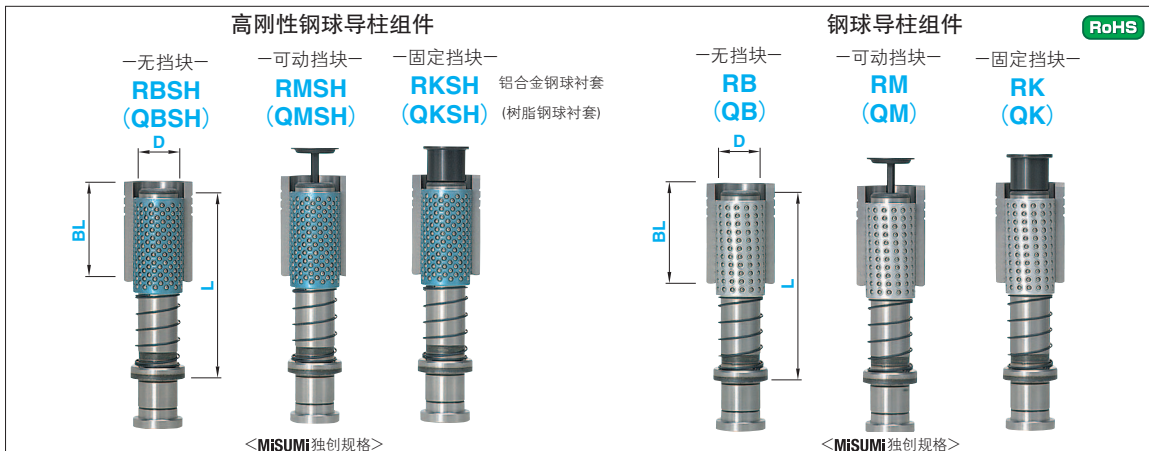




ダイセット用ボールガイドポストセット 一着脱ポスト  
**模架用钢球导柱组件**  
 一装卸型一



※组件时仅为规格尺寸。  
 订购非规格尺寸零件时，请  
 在各零件单上指示追加加工  
 及订购 (P.929~931)。



| Catalog No.  | 构成零件 |     |      |            |     |     |
|--------------|------|-----|------|------------|-----|-----|
|              | ①    | ②   | ③    | ④          | ⑤   | ⑥   |
| <b>RBBSH</b> | MRP  |     |      |            | -   | -   |
| <b>RMSH</b>  | BRPM |     | MBSH |            | STM | -   |
| <b>RKSH</b>  | BRPK |     |      | SWP (SWPL) |     | STK |
| <b>QBSH</b>  | MRP  | LBB |      |            | -   | -   |
| <b>QMSH</b>  | BRPM |     | MBJH |            | STM | -   |
| <b>QKSH</b>  | BRPK |     |      |            | -   | STK |
| <b>RB</b>    | MRP  |     |      |            | -   | -   |
| <b>RM</b>    | BRPM |     | MBS  |            | STM | -   |
| <b>RK</b>    | BRPK |     |      | SWP (SWPL) |     | STK |
| <b>QB</b>    | MRP  | LBB |      |            | -   | -   |
| <b>QM</b>    | BRPM |     | MBJ  |            | STM | -   |
| <b>QK</b>    | BRPK |     |      |            | -   | STK |

| MRP · BRPM · BRPK |                  |    |    |    |    |    |      |    |       |     | LBB     |     |     | RL          | S    | ℓ1   |       |      |         |
|-------------------|------------------|----|----|----|----|----|------|----|-------|-----|---------|-----|-----|-------------|------|------|-------|------|---------|
| D                 | D2               | L1 | L2 | H  | H1 | H2 | T    | t  | M     | R   | 附属螺栓    | d   | D1  | D1 T        |      |      |       |      |         |
| 20                |                  | 28 | 15 | 10 | 14 | 7  | 8.5  | 5  | 8×18  | 2.0 | CB 8-25 | 26  | 37  | 0<br>-0.007 | 50   | 0~19 | 15    |      |         |
| 22                | +0.020<br>+0.015 | 30 | 16 |    |    |    |      |    |       |     |         | 8   | 3.0 |             | 28   | 40   | 60    | 0~23 | 20      |
| 25                |                  | 35 | 18 |    |    |    |      |    |       |     |         | 1.6 | 3.5 |             | 31   | 45   | 75    | 0~30 | 25      |
| 28                | +0.025<br>+0.020 | 36 | 20 | 12 | 16 | 8  | 10.5 | 10 | 10×22 | 3.5 | CB10-30 | 36  | 50  | 0<br>-0.008 | 80   | 0~37 | 30    |      |         |
| 32                |                  | 40 | 23 |    |    |    |      |    |       |     |         | 2.0 | 4.0 |             | 40   | 55   | 90    | 0~37 | 30      |
| 38                | +0.030<br>+0.025 | 49 | 27 |    |    |    |      |    |       |     |         | 18  | 10  |             | 12.5 | 12   | 12×27 | 4.0  | CB12-35 |
| 45                |                  | 55 | 32 | 15 | 20 | 12 | 14.5 | 15 | 14×31 | 4.5 | CB14-40 | 60  | 83  | 0<br>-0.010 |      |      |       |      |         |
| 50                | +0.035<br>+0.030 | 62 | 35 |    |    |    |      |    |       |     |         | 70  | 95  |             |      |      |       |      |         |
| 60                |                  | 72 | 42 |    |    |    |      |    |       |     |         |     |     |             |      |      |       |      |         |

■导套安装方法(粘接剂P.942)  
 LBB LOCTITE粘接 LOCTITE No.638 (LOC638)

■高刚性钢球导柱组件  
 使用钢球数1.6倍于普通钢球衬套的高刚性钢球衬套(MBSH·MBJH)，  
 以低成本实现了接近于滑动导柱的刚性。

| Catalog No.   | Type       | D  | L    |     |     |     |     |     |        |        |        |        |     |     |   |    |    |        |  | ②LBB |  | RL | FL<br>指定单位10mm |
|---|------------|----|------|-----|-----|-----|-----|-----|--------|--------|--------|--------|-----|-----|---|----|----|--------|--|------|--|----|----------------|
|   |            |    | Type | BL  |     |     |     |     |        |        |        |        |     |     |   |    |    |        |  |      |  |    |                |
| RBBSH<br>RMSH<br>RKSH<br>QBSH<br>QMSH<br>QKSH<br>RB<br>RM<br>RK<br>QB<br>QM<br>QK | L<br>(LBB) | 20 | 80   | 90  | 100 | 110 | 120 | 130 | 140    | 150    | 160    | 170    | 180 | 200 | 50<br>60<br>50<br>60<br>60<br>80<br>60<br>75<br>60<br>75<br>80<br>75<br>100<br>90<br>80<br>75<br>100<br>90<br>100<br>90<br>120<br>110<br>100<br>90<br>120<br>110<br>100<br>90<br>120<br>110 | 50 | 50 | 40~190 |  |      |  |    |                |
|   |            | 22 | 80   | 90  | 100 | 110 | 120 | 50  | 50     | 40~140 |        |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 25 | 80   | 90  | 100 | 110 | 120 | 130 | 60     | 60     | 40~150 |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 28 | 100  | 110 | 120 | 130 | 140 | 150 | 160    | 60     | 60     | 50~150 |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 32 | 120  | 130 | 140 | 150 | 160 | 75  | 75     | 70~190 |        |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 38 | 140  | 150 | 160 | 170 | 180 | 80  | 75     | 80~190 |        |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 45 | 140  | 150 | 160 | 170 | 180 | 80  | 90     | 80~190 |        |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 50 | 160  | 170 | 180 | 200 | 90  | 90  | 80~190 |        |        |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            | 60 | 160  | 170 | 180 | 200 | 100 | 90  | 80~190 |        |        |        |     |     |   |    |    |        |  |      |  |    |                |
|   |            |    |      |     |     |     |     |     |        |        |        |        |     |     |   |    |    |        |  |      |  |    |                |

Order 订货范例  
 Catalog No. - L - ② - ④FL  
**QBSH 45 - 180 - L120 - 150**  
 订货符号 **QBSH4518L12-15**

Delivery 交货期  
 库存品  
 隔日上海·广州发货 P.41  
 (17:00前订购的库存品可当日发货。)  
 数量≥51时，请另询交货期。

Price 价格  
 询价联系方式：  
 WOS: <https://www.misumi-ec.com/cn/> P.57  
 TEL: 021-6710-8701 / FAX: 021-6710-8984 P.1663

| Type                | M材质 H硬度 S表面处理                          | Type        | M材质 H硬度            | Type        | M材质           |
|---------------------|--|-------------|--------------------|-------------|---------------|
| MRP<br>BRPM<br>BRPK | M SUJ2 M S45C (安装盖)<br>H 58HRC~ (高频淬火) | LBB         | M SUJ2<br>H 58HRC~ | MBJH<br>MBJ | M POM (聚甲醛树脂) |
| STM                 | M S45C<br>S 四氧化三铁保护膜(Fe3O4)            | MBSH<br>MBS | M A5056 (铝合金)      | SWP(L)      | M SWP-B       |
| STK                 | M S45C<br>S 四氧化三铁保护膜(Fe3O4)<br>附件 CB   |             |                    |             |               |